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From: [Carl Bruggeman \(bruggema@cs.indiana.edu\)](mailto:bruggema@cs.indiana.edu)

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Subject: Question about **processor cache**-line spares

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Date: 1994-08-30 17:16:45 PST

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I posted this message to comp.arch about a week ago and I got only two replies (thanks David and John!), so I am trying again in the hope that this news group might be more appropriate...

I have a few questions about **cache** design for on-chip **processor** caches. I vaguely recall hearing that on-chip caches can be designed with extra **cache**-lines that can replace defective **cache** lines (during testing, I believe) in order to increase **processor** yields.

1. Are spare **cache** lines that can be spliced in to replace defective lines ever/sometimes/always used in today's processors (especially designs with large caches like the Alpha and Power-PC)?

2. Since first level **cache** access times are usually one of the most important factors limiting **processor** cycle time, does sparing have any impact on **cache** cycle time? Only when a spare is actually spliced in? Even when a spare isn't spliced in?

3. I know that defect rates are closely guarded secrets, but is there anything in the literature about the effectiveness of **cache** line spares?

On the related subject of defects and yields...

If I remember correctly from my graduate-level VLSI course where we used a simple 2 metal process (my only source of VLSI knowledge), vias, especially vias to the second-level metal, were supposed to contribute a fair amount to the likelihood of defects and lower yields. Assuming this has any basis in reality, it seems to me that the 3-level and 4-levels of metal used in today's high-end **processor** would also have a substantial negative impact on yields. Is this the case?

Thanks in advance for any information, insights, or references!

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3	98	voltage near4 indicat\$6 with supply and 713/3\$.cccls.	USPAT; EPO	2003/10/08 10:36
4	0	voltage near4 indicat\$6 with supply and 713/3\$.cccls.	EPO; JPO	2003/10/08 10:36
5	231	voltage near4 indicat\$6 with supply	EPO; JPO	2003/10/08 10:36
6	26	voltage near4 indicat\$6 with supply and g06f\$.ipc.	EPO; JPO	2003/10/08 10:37
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9	2	inactiv\$4 near5 sleep	IBM_TDB	2003/10/08 10:46
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12	5380	processor near2 cache	USPAT; EPO; JPO	2003/10/08 10:54
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